



This table helps determine the length of a cut when making a seamless forged band ring. The cut is typically made in the center of the ring stock, using a very small drill bit (#60 - #70 depending on saw blade). Care is taken to cut exactly along the centerline. Once annealed stock can be wedged open and shaped on a bezel or ring mandrel. *This chart is not exact. Ring will enlarge the more its shaped on a mandrel.

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<u>Size</u>	<u>Cut Length</u>
1	21.8
1.5	22.4
2	23
2.5	23.6
3	24.2
3.5	24.8
4	25.4
4.5	26
5	26.6
5.5	27.2
6	27.8
6.5	28.4
7	29
7.5	29.6
8	30.2
8.5	30.8
9	31.4
9.5	32
10	32.6
10.5	33.2
11	33.8
11.5	34.4
12	35

<u>Size</u>	<u>Cut Length</u>
12.5	35.6
13	36.2
13.5	36.8
14	37.4
14.5	38
15	38.6
15.5	39.2
16	39.8