



## JEWELER'S SAW BLADES & DRILLS

Blade Size	Blade Thickness	Blade Depth	Teeth Per Inch	Drill Size Equivalent	B&S Gauge Recommended
<b>8/0</b>	0.0063"	0.0126"	89.0	80	26 <i>(or thinner)</i>
<b>7/0</b>	0.0067"	0.0133"	84.0	80	24-26
<b>6/0</b>	0.0070"	0.0140"	76.0	79	24-26
<b>5/0</b>	0.0080"	0.0157"	71.0	78	22-24
<b>4/0</b>	0.0085"	0.0175"	66.0	77	22-24
<b>3/0</b>	0.0095"	0.0190"	61.0	76	22
<b>2/0</b>	0.0100"	0.0204"	56.0	75	20-22
<b>1/0</b>	0.0110"	0.0220"	53.5	73	20-22
<b>1</b>	0.0115"	0.0240"	51.0	71	18-20
<b>2</b>	0.0134"	0.0276"	43.0	70	18-20
<b>3</b>	0.0140"	0.0290"	40.5	68	16-18
<b>4</b>	0.0150"	0.0307"	38.0	67	16-18
<b>5</b>	0.0160"	0.0331"	35.5	65	14-16
<b>6</b>	0.0173"	0.0370"	33.0	58	12-16
<b>7</b>	0.0189"	0.0405"	30.5	57	12-14
<b>8</b>	0.0197"	0.0440"	28.0	55	12 <i>(or thicker)</i>